

PROTOTYPE

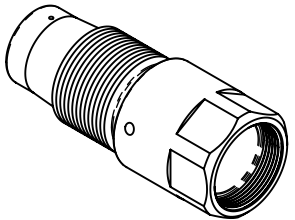
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.

NOTES:

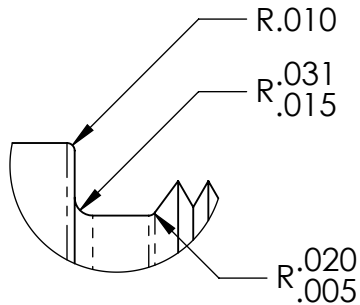
- 1 MATERIAL: 303 SS IAW AMS-5640 OR ASTM A582
2. DEBURR AND BREAK ALL SHARP EDGES: .005 TO .010 MAX PA6
3. IDENTIFY IAW MPP-120
4. FINISH ⁶³✓ UNLESS OTHERWISE SPECIFIED
- 5 CHECK THREAD DEPTH WITH 650.7310 SPRING STOP

REVISIONS

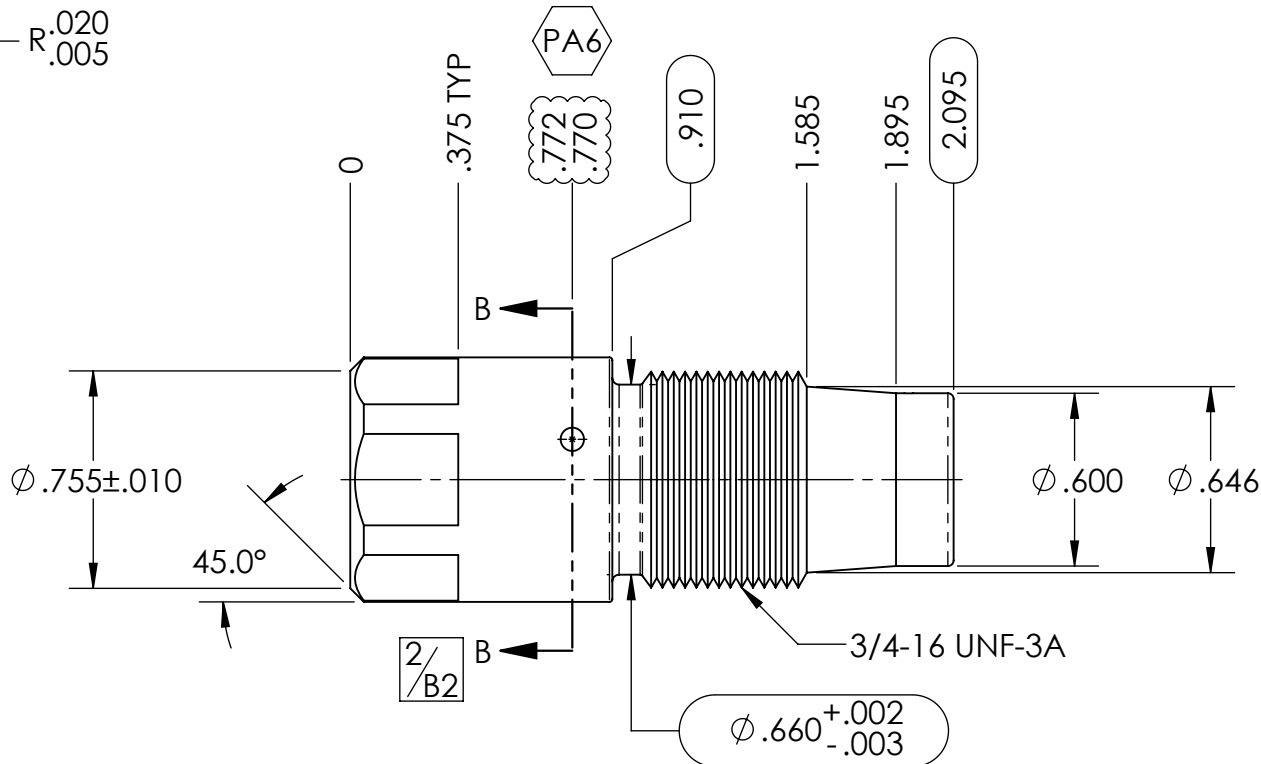
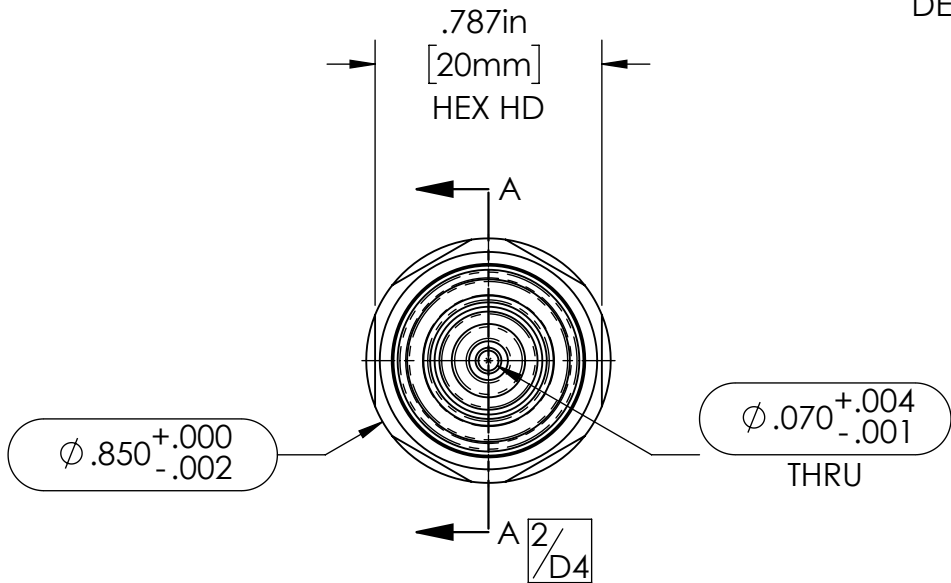
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	04-24-14	P. BRAVO
A	INCORPORATED ECN 05813	10-15-15	P. BRAVO



650.6910



DETAIL C



PROTOTYPE REVISIONS

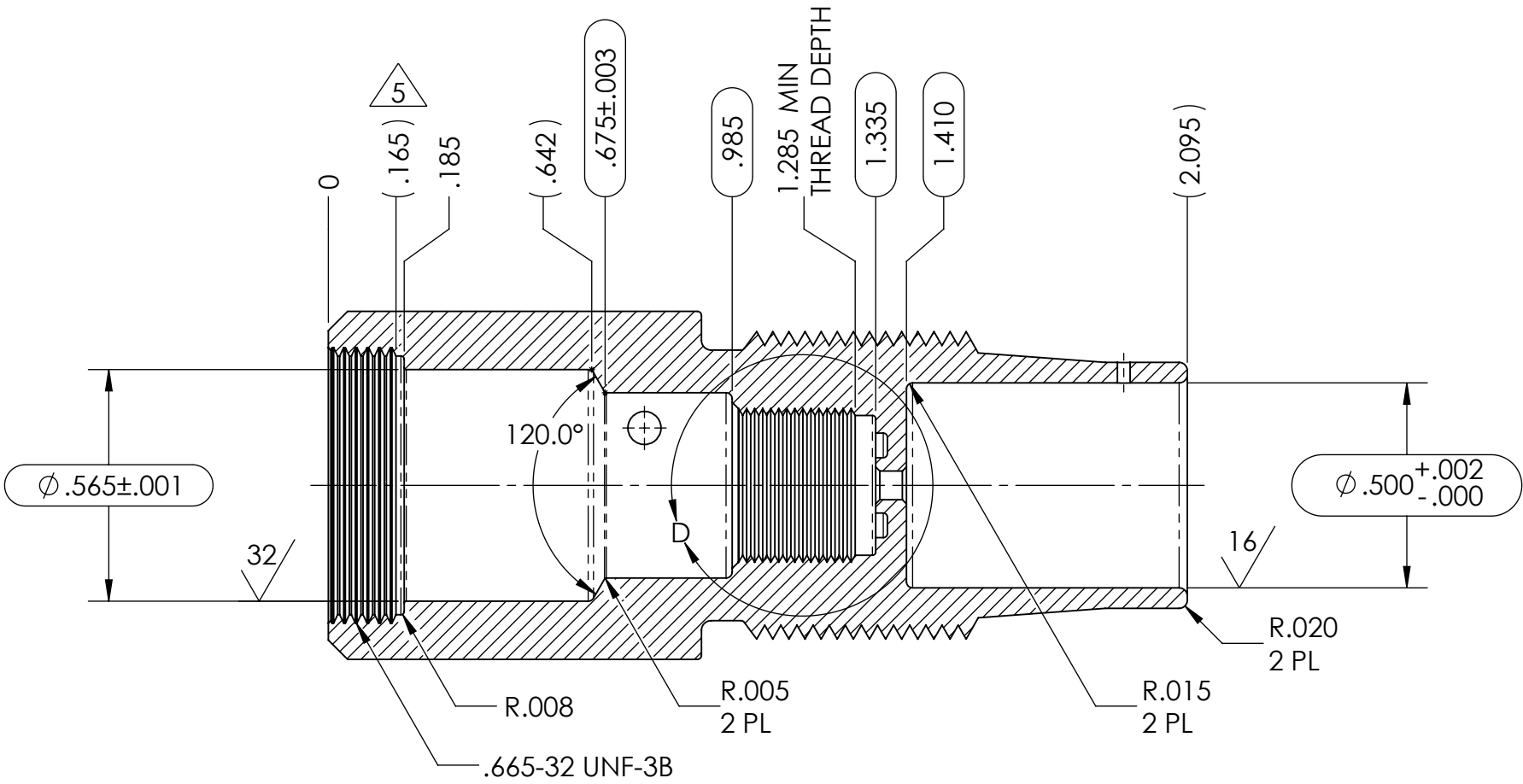
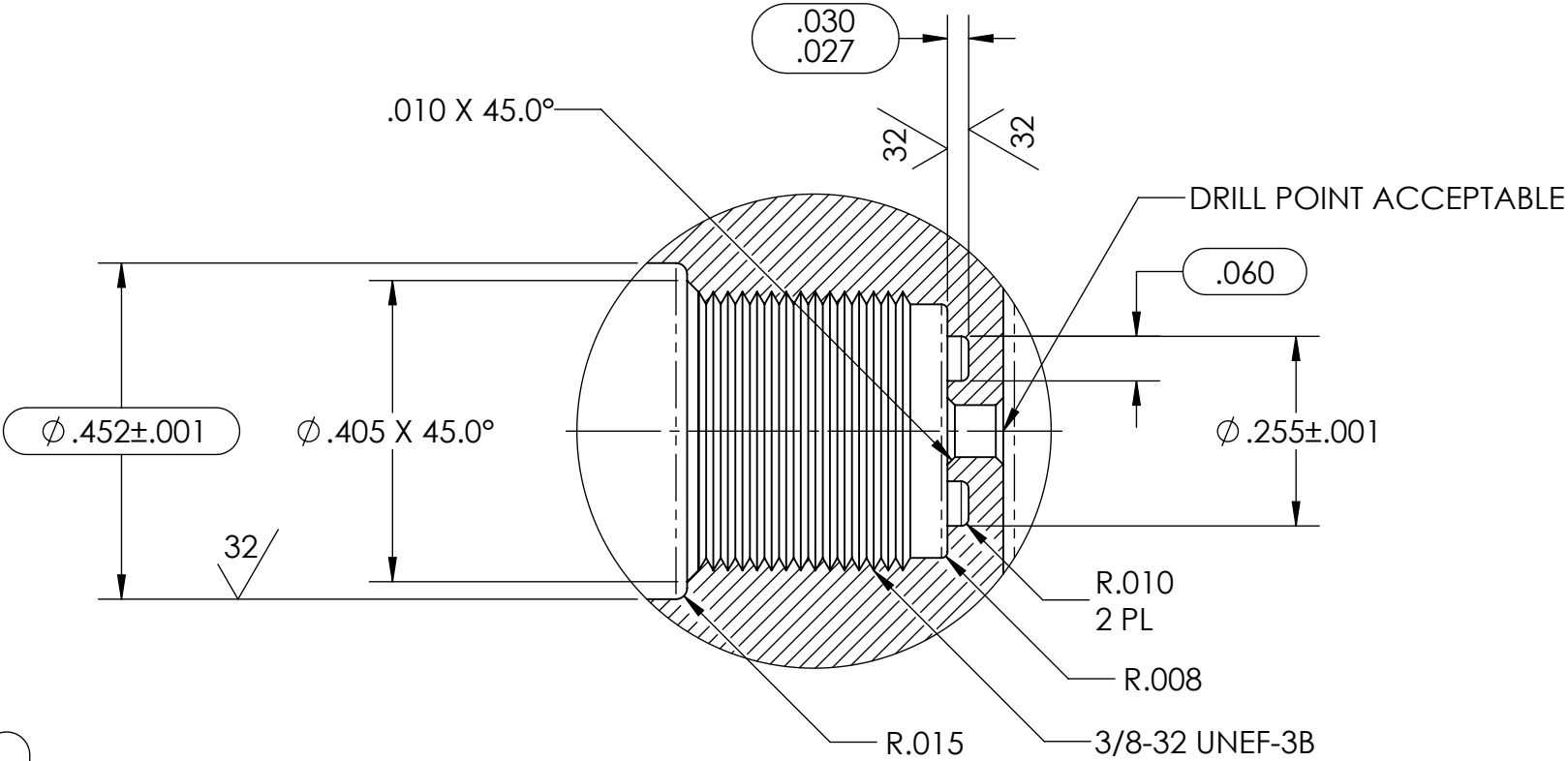
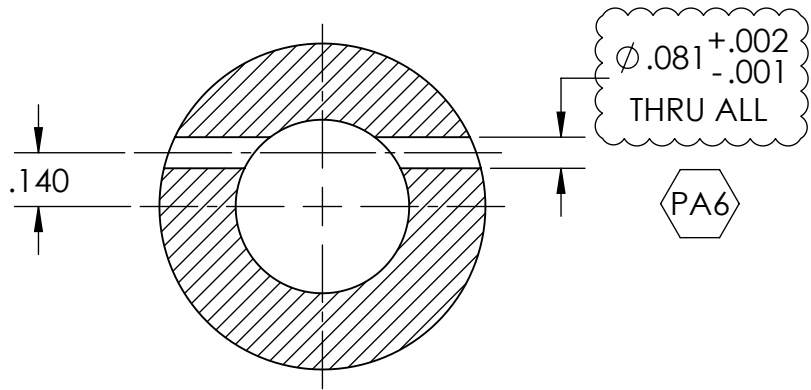
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REVISED BY
-	PA1 - PA4	REFER TO PREVIOUS REVISIONS	-	T. CROSS	MDI	NEXT ORDER	K. TAILOR
ALL	PA5	DELETED SECTIONS C-C AND D-D DETAIL C WAS DETAIL E DETAIL D WAS DETAIL F REMOVED Ø.073+.004/-0.001 HOLES REPOSITIONED .081+.004/-0.001 HOLE DIMENSION WAS .081+.004/-0.001 IS .067+.004/-0.001	08-19-21	J. GARDINER	MDI	NEXT ORDER	K. TAILOR
A3-1 B5-1 A3-2	PA6	ADDED DEBURR DIMENSION TO NOTE 2 DIMENSION WAS .771-.775 IS .770-.772 DIMENSION WAS Ø.067+.004/.001 IS Ø.081+.002/.001	04-27-22	J. GARDINER	MDI	NEXT ORDER	K. TAILOR

	1	650.6910	SHUTTLE HOUSING	<div>1</div>	
	F/N	P/N	DESCRIPTION	MAT'L	SPEC
QTY	PARTS LIST				
NEXT ASSY (\$)	ORIGINAL DATE (MO-DA-YR) 04-24-14		<div><div><div></div><div>DART</div><div>AEROSPACE</div></div><div>3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300</div></div> <div>APICAL INDUSTRIES, INC. dba DART AEROSPACE</div>		
650.5300	DRAWN BY N. CAP	CHECKER P. BRAVO			
	DRAWING APPROVAL P. BRAVO 04-24-14				
	CONTRACT No.				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SHUTTLE HOUSING		
	SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.6900	REV. PA6	
	SCALE NONE			SHEET 1 OF 2	

1
2
3
4
5
6
7
8

PROTOTYPE

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DBA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DBA DART AEROSPACE IS PROHIBITED.



ORIGINAL DATE
(MO-DA-YR) 04-24-14

DRAWN BY
N. CAP

CHECKER
P. BRAVO

DRAWING APPROVAL
P. BRAVO
04-24-14

CONTRACT No.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS $\pm .01$
3 PLACE DECIMALS $\pm .005$
ANGLES $\pm .5^\circ$

DART AEROSPACE
APICAL INDUSTRIES, INC.
dba DART AEROSPACE

3030 ENTERPRISE CT.,
SUITE A
VISTA, CA. 92081
(760)-724-5300

SHUTTLE HOUSING

SIZE B	CAGE CODE 07MZ6	DWG. NO. 650.6900	REV. PA6
SCALE NONE			SHEET 2 OF 2